



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C3-4-4

Job Sheet 177122



Part No: C3-4-4

Job Qty: 4 ea

DAS
21
9-08

Part Name: Load Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No:

Due Date: 5/31/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG C3-4-4A/C3-4-4KA Rev 10 IPP Rev A 18.03.02 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Waterjet2		OK 18/06/18
100	Waterjet	4 pcs	5/31/18	5/31/18	0.08	0.67	Waterjet 2 OMAX		OK 18/06/18
120	CNC Vertical Machining	4 pcs	5/31/18	5/31/18	2.00	2.00	MORI NV5000-1		Not Require PL
130	QC	4 pcs	5/31/18	5/31/18	0.00	0.00	QC2 Machining-5		Not Require PL
140	QC	4 pcs	5/31/18	5/31/18	0.00	0.00	QC8 Machining-5		Not Require PL
150	Outsource	4 pcs	5/31/18	5/31/18	0.00	0.00	Outsource AR002-VU		OK 17/07/2019
152	Outsource	4 pcs	5/31/18	5/31/18	0.00	0.00	Outsource15		
160	Packaging	4 pcs	5/31/18	5/31/18	0.00	0.00	Packaging2		JAN 17 2019
170	QC	4 pcs	5/31/18	5/31/18	0.00	0.00	QC6		38
180	Packaging	4 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-2		21
190	QC21-SA	4 Ea	5/31/18	5/31/18	0.00	0.00	QC21		21

Part Op 100 - 1-Cut C3-4-4 blank (CANAM FOLDER) Dwg Rev: 10 Prog Rev: 10 2-Debur if necessary
Descriptions: 120 - 1-Machine as per folio F.C286 FOLIO REV: DWG REV: 2-Debur

150 - 1-Issue P/O to Metcore ; P/O RC 53-56 2-Bead blast 3- Certificate of Conformity is required

NOTE DROP SHIP TO FINISHER Metcore to ship directly to Groupe Altech***

152 - -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140-S-1.000X10.000	AISI 4140 Steel Sheet/Plate	1.0400 ft (.26 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-4140-S-1.000X10.000	1	1	0

Part Specifications

Specifications could not be found.

Plex 5/7/18 10:39 AM dart.leroux.jason

JART
AEROSPACE

Container No: S074751

Part: C3-4-4

Job No: 177122

Serial No/Batch: S074751

Revision: 10

Inspector:

Date: 06/25/18

JART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1-800-363-5200
Email: sales@jart.com
www.jartaerospace.com



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041619



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041619

PO Date: 11/6/18

Due Date: 1/18/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone: *Revision*

Ship To:

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	184313	C3-4-4K	Load Beam	Firmed	-	1/18/19	8 pcs	0 pcs	8 pcs	\$188.38/pcs	\$1,507.04
Line Item Note Machining Only <i>8x JAN 17 2019</i>											
2	177122	C3-4-4	Load Beam 1-Issue P/O to Metcore ; P/O _____ RC 53-56 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	1/18/19	6 pcs	0 pcs	6 pcs	\$199.72/pcs	\$1,198.32
Line Item Note Machining Only <i>6x JAN 17 2019</i>											
3	184312	C2-4-4	Load Beam - C2 Hook 1-Issue P/O to Metcore ; P/O _____ RC 53-56 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	1/18/19	4 pcs	0 pcs	4 pcs	\$161.00/pcs	\$644.00
Line Item Note Machining Only <i>4x JAN 17 2019</i>											
4	185851	C2-4-4	Load Beam - C2 Hook 1-Issue P/O to Metcore ; P/O _____ RC 53-56 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	1/18/19	6 pcs	0 pcs	6 pcs	\$161.00/pcs	\$966.00
Line Item Note Machining Only <i>6x JAN 17 2019</i>											

DAS
38
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PURCHASE ORDER

PO041619



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
5	179670	C3-4-4	Load Beam 1--Issue P/O to Metcore ; P/O _____ RC 53-56 2-Bead blast 3- Certificate of Conformity is required	Firmed	-	1/18/19	5 pcs	0 pcs	5 pcs	\$199.72/pcs	\$998.60
Grand Total:											\$5,313.96

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

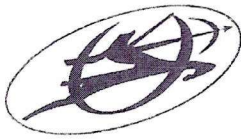
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/17/19 1:19 PM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 383

Date: 1/15/2019 ✓
PO Ref: 041619 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
8 ✓	LOAD BEAM (S117994) 184313	C3-4-4K ✓
6 ✓	C2 LOAD BEAM (S124626) 185851	C2-4-4 ✓
6 ✓	LOAD BEAM (S074751) 177122	C3-4-4 ✓
5 ✓	LOAD BEAM (S085034) 179676	C3-4-4 ✓
4 ✓	LOAD BEAM (S117624) 184312	C2-4-4 ✓

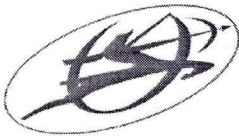
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Received by: _____

Packaged by: _____

Checked by: _____

Thank You



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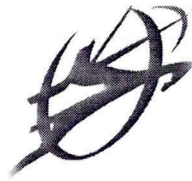
Qty	Item	Part No.
8 ✓	LOAD BEAM (S117994)	C3-4-4K
6 ✓	C2 LOAD BEAM (S124626)	C2-4-4
6 ✓	LOAD BEAM (S074751)	C-3-4-4
5 ✓	LOAD BEAM (S085034)	C3-4-4
4 ✓	LOAD BEAN (S117624)	C2-4-4

Received by:

Packaged by: J.M.L.

Checked by: [Signature]

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 041619

Dated: 1/15/19

Our Order / Job No: 041619-2AWT

Order Qty: 6

Part Name: LOAD BEAM

Part Number C-3-4-4

Lot Size: S074751 Ship Date: 1/15/19

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: C-3-4-4

Rev: 10

Material Size and Type: 4140 STEEL

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 1/15/19

Signed: Herbert or Paul

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 041619

Dated: 1/15/19

Our Order / Job No: 041619-2AWT

Order Qty: 6

Part Name: LOAD BEAM

Part Number C3-4-4

Lot Size: S074751 Ship Date: 1/15/19

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: C3-4-4A/C3-4-4KA

Rev: 10

Material Size and Type: 4140 STEEL

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment: N/A

Plating/Finish: N/A

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 1/15/19

Signed: *Herman M. Ladd*

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38
9-89

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